

Quik-Pox 15

4:1 FAST EPOXY HARDENER

DESCRIPTION: Aliphatic base hardener. Fast setting, even in thin films. Good low-temperature cure. High HDT with post-cure. Excellent chemical resistance. Fast wetting of fiberglass reinforcements. Easy to use 4:1 mix ratio. 100% solids and DOT non-regulated.

PROPERTIES OF Quik-Pox 15 HARDENER (neat):

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|-------------------------------------|---------------------------|
| • Viscosity @ 77° F, cps | 1,500 |
| • Color (Gardener) | 6 |
| • Weight Per Gallon | 9.0lbs |
| • Mix Ratio, Parts Per 100 of Resin | 22 by weight (4:1 volume) |
| • Gel Time (150 grams) | 11-15 minutes |
| • Initial cure Time, hours | 2.0-2.5 |

CURED PROPERTIES WITH QUIK-POX Resin Base :

(Cure schedule: Gel @ ambient + 2 hours @ 212°F or 7 days @ 77°F)

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|----------------------------|---------|
| • HDT (ASTM D648 - 264) °F | 195 |
| • Barcol Hardness | 83 |
| • Flexural Strength, psi | 17,900 |
| • Flexural Modulus, psi | 377,000 |
| • Tensile Strength, psi | 9,450 |
| • Tensile Modulus, psi | 493,000 |
| • Elongation % | 4.5 |

HOW SUPPLIED (net weights): 20lb container

Quik-Pox 15 Hardener: 3.5 gl. Pails

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