

Quik-Pox 60

4:1 FAST EPOXY HARDENER

DESCRIPTION: Novel modified cycloaliphatic hardener. High strength, low viscosity curing agent with long pot life, fast thin film set time, and high HDT after post cure. Cures sufficiently at ambient temperatures for unsupported post cure. Contains no solvents, 100% solids.

PROPERTIES OF Quik-Pox 60 HARDENER (neat):

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|-------------------------------------|---------------------------|
| • Viscosity @ 77° F, cps | 150-200 |
| • Color (Gardener) | 6 |
| • Weight Per Gallon | 8.2lbs |
| • Mix Ratio, Parts Per 100 of Resin | 22 by weight (4:1 volume) |
| • Gel Time (150 grams) | 40-50 minutes |
| • Initial cure Time, hours | 45 minutes |

CURED PROPERTIES WITH QUIK-POX Resin Base :

(Cure schedule: Gel @ ambient + 2 hours @ 212°F or 7 days @ 77°F)

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|----------------------------|---------|
| • HDT (ASTM D648 - 264) °F | 250 |
| • Barcol Hardness | 88 |
| • Flexural Strength, psi | 17,500 |
| • Flexural Modulus, psi | 371,000 |
| • Tensile Strength, psi | 9,250 |
| • Tensile Modulus, psi | 490,000 |
| • Elongation % | 4.0 |

HOW SUPPLIED (net weights): 20lb container

Quik-Pox 60 Hardener: 3.5 gl. Pails

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